



# WESTERN DRUGS LIMITED

CIN No. : U24232RJ1989PLC004914

Address : F-271 (A), Mewar Industrial Area, Madri, Udaipur - 313 003 (Raj.) INDIA

Phone : Accounts - 9602015087, Purchase - 9828260189, Store - 9414170274

Email : infoudaipur@westerndrugs.com, Website : www.westerndrugs.com

To,

Date :- 30.09.2024

The Director (IA)  
Ministry of Environment & Forest,  
Paryavaran Bhawan, CGO Complex, Lodhi Road,  
New Delhi-110003

**Sub: Submission of Six monthly Compliance Report for "M/s Western Drugs Ltd."**  
Situating at F-271-A, Mewar Industrial Area, Madri, Teh-Girwa, Udaipur,  
Rajasthan.

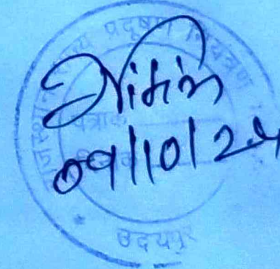
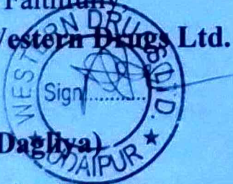
Dear Sir,

This has reference to the aforesaid subject, hereby we are submit the Compliance Report of Environment Clearance granted for "M/s Western Drugs Ltd." Situating at F-271-A, Mewar Industrial Area, Madri, Teh-Girwa, Udaipur, Rajasthan. For the Period of April-2024 to Sep-2024.

Thanking You,

Yours Faithfully  
For Western Drugs Ltd.

(B.L. Daghya)  
Managing Director  
Din No.: 00302082



Copy to:-

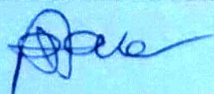
1. The Secretary, Department of Environment, Government of Rajasthan, Jaipur.
2. The Member Secretary, Rajasthan Pollution Control Board, Jaipur.
3. The Regional Officer, Rajasthan Pollution Control Board, Udaipur

## Compliance report of Environment Clearance for Intermediate Plant

F1-(4)SEIAA/SEAC-Raj/Sectt/Project/Cat-5(f)'B2' (4233)/16-17 Jaipur, dated 07.06.2017  
(For the Period of April-2024 to Sep-2024)

### 2. Brief details of the project :

1.	Category/Item No. (in schedule)	Category "B" Schedule 5(f)				
2.	Location of project	Plot No F-271 A, Mewar Industrial Area, Madari, tehsil-Girwa, District- Udaipur, State Rajasthan				
3.	Project details Land use Break up	S. No.	Particulars	Area(Sq.m.)	Percentage(%)	
		1.	Plant Area	5870	40	
		2.	Roads/Corridors & Open Area	3918	21.39	
		3.	Plantation	4821	33	
		Total		14609	100	
4.	Salient features regarding products and process in brief including plant capacity	S. No.	Product	Existing Capacity (TPA)	Expansion proposed (TPA)	Total (TPA)
		1.	Niacin	1500.00	8500.00	10000.00
		2.	Niacinamide	2760.00	3240.00	6000.00
		3.	Ammonium/sodium Sulphate Liquor	4500.00	31500.00	36000.00
		4.	Spent nitric acid	11250.00	Nil	Nil
5.	Raw materials requirement (In case of more than one product Raw material for each product should be specified)	The details of the raw materials for each product is elaborated in EIA/EMP report.				
		Raw materials input per MT Of Product		Products(Output)		
		Niacin				
		Picoline sulphatesalt – 2MT		Niacin – 1 MT		
		DM Water- 2.6MT		Ammonium sulphate 30% solution – 3.6 MT		
		.EDTA- 0.004MT		3 water loss (Evaporation ) 0.354 MT		
		Ammonia (Gas) 0.350 MT				
		Niacinamide				
		3-cyno pyridine 1.8 MT		Niacinamide- 1 MT		
		Sodium Hydroxide- 0.00840 MT		Activated carbon- 0.009 MT		
		DM Water- 3 MT		Mother Liquor- 1.7 MT		
		Ammonia Gas 99% 0.025		Distilled water- 2.1 MT		



		MT					
		Activated carbon 0.009 MT		Water loss in Drying -0.033 MT			
		Methanol - 60 Liter		Methanol ( Evaporate) 60 Liter			
		S. No.	Raw Materials	Source and mode of transportation			
		1.	Picoline sulphate salt	From local vender packed in 500 kg jumbo bag and transported by Truck			
		2.	EDTA	From local vender packed in 25 kg HDPE bag and transported by Auto			
		3.	Ammonia (Gas)	From local vender transported by Tanker			
		4.	3- Cyno pyridine	Some of quality imported and some of quality from domestic market , packed in 200kg drums (nature of product- jelly) transported by trucks			
		5.	Sodium Hydroxide	From local vender packed in 25 kg HDPE bag and transported by truck			
		6.	Activated carbon	From local vender packed in 25 kg HDPE bag in transported by Auto			
		7.	Methanol	From local vender packed in 200 Liter HDPE bag and transported by Auto			
6.	Solid waste / Haz. Waste quantities and management	Solid waste generated and Disposal					
		S. NO.	Name of the solid waste	Existing quantity	Expand quantity	Total quantity	Disposal Method
		1.	Spent catalyst / Spent Carbon (category 28.2)	2.00 MTA	3.00 MTA	5.00 MTA	CTDF Udaipur
		2.	Used / spent oil (category 5.1)	0.25 KLA		0.25 KLA	Sales to Registered Recycler
		3.	ETP sludge		0.30 MTA	0.30 MTA	CTDF Udaipur

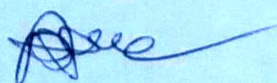
		Common treatment , Storage & disposal Facilities at UCCI Udaipur Storage of Hazardous waste; Solid and liquid hazardous shall not be stored for period more than 90 days and disposal shall be maintain and make available for inspection management			Unit Comply the Condition and manage Hazardous waste as per HWMR.	
		The use of water based solvent will be preferred for waste reduction			Noted	
		Continuous rather than batch operations will be in practice to reduce Spillage and other material losses			Noted and working with minimum losses and spillages.	
		The hazardous waste will be collected in HDPE bags and will be sent to common treatment, storage & Disposal facilities (CTDF) at Udaipur .			Noted and applying the same during operation	
7.	Use of substances or materials which are hazardous	S. NO	Raw material name	Qty Storage	Mode	Schedule
		1.	Ammonia Gas	20 MT	Bullets	Schedule I, Part - II
		2.	Caustic Soda (NaOH)	5 MT	HDPE Bags	Schedule I , Part - II
		3.	Methnol	KL	Bullet	Schedule I, Part - II
8.	Project Cost	Rs. 6.0 Crores ( for expansion)				
9.	Water Requirement & Source	The daily water requirement for the project will be 197.7 KLD (162 KLD Fresh +35.7 KLD recycled)				
		Particulars	Demand	Quantity		
		Industrial	One time water demand	197.7 KLD		
			Fresh water demand	162		
			Recycled water	35.7		
		Domestic	One time water	14 KLD		
		Source of water ; Private tankers				
		Total waste water generation				
		Area	Waste water generated	Disposal		
		Industrial	34.9	After treatment in ETP 11.9 KLD		
		Domestic	9.0	After treatment disposal through soak		
10.	Fuel & Energy	Fuel	Total Quantity	Source		Mode of transportatio

				n
	HSD ( For D. G. Sets)	As & when required	From local supplier	200 liter drum
	Brickett for thermic fluid heater-	I M T / day	From local supplier	

11.	Environment management plan along with Budgetary breakup	The overall investment in the project is-Rs 90.0 Lakhs . About Rs 2.0 Lakhs is proposed for the environment protection program			
		S. No	Particulars	Capital cost	Recurring Cost in ( RS / annum)
		1.	Pollution control		50,000/-
			Dust suppression		20,000/-
			Maintenance of ETP		
		2.	Pollution Monitoring		25000/-
			Air pollution		25000/-
			Water Pollution		
		3.	Green Belt	50,000/-	30,000/-
			Total	50,000/-	1,50,000

12.	CSR Activates along with budgetary breakup	<p>Village development programme will be undertaken on regular basis</p> <ul style="list-style-type: none"> <li>• Aids in school of Khempura village</li> <li>• Scholarship to the needy students.</li> <li>• Construction of toilets &amp; other facilities in Khempura, Kanpur Madri school.</li> <li>• Free Medical camp is organizing in nearby village and distribution of medicines.</li> <li>• Plantation programme in nearby RICCO area and its maintain regular</li> </ul> <p><b>Unit continuously undertaking the CSR activities as per submitted plan and do accordingly and submit the Report.</b></p>
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S. NO	Activity	Year	Fund allocation ( In Lakhs)
1.	Education (development of educational system for chhali village under the supervision of Maharana Pratap University of Agriculture and Technology, Udaipur)	I	3.0
2.	Health camps and free medicine	II	3.0
3.	Provide drinking water facility in surrounding village and schools by hand pup/dug well/water tank	III	2.0
4.	Bleaching powder dosing in the villages wells	IV	2.0
5.	Self help group	V	2.0



6.	Need based support till the life of the project	After fifth year onward	2.0		
13.	ETP	The unit is proposing Hydraulic design of Effluent treatment plant to handle the waste water generated from industrial process.			
14.	Green Belt /Plantation	Well developed green belt in our unit for of the total project area with local species, which will help to reduce noise and dust level.			
15.	Budgetary Breakup for Labour	<b>Sr. No</b>	<b>Scheme</b>	<b>Capital cost ( In Rs)</b>	<b>Recurring cost ( in Rs.)</b>
		1.	Drinking water facility	20,000/-	10,000/-
		2.	Shelter	20,000/-	15,000/-
		3.	Health facility	50,000/-	20,000/-
		4.	Sanitation facility	10,000/-	5,000/-
		5.	Canteen	100,000/-	50,000/-
	<b>Total</b>		<b>2,00,000/-</b>	<b>1,00,000/-</b>	

3.	The SEAC Rajasthan after due considerations of the relevant document submitted by the project proponent and additional clarifications/documents furnished to it have recommended for Environmental Clearance with certain stipulations. The SEIAA Rajasthan after considering the proposal and recommendations of the SEAC Rajasthan hereby accord Environmental Impact Assessment Notification 2006 and its subsequent amendments, subject to strict compliance of the terms and conditions as follows:	<b>Comply all the condition as follows:</b>																				
1)	The production capacity of the industry shall be limited to production of Bulk Drugs & its Intermediates , as follows :	<b>Follow the limits of production</b>																				
	<table border="1"> <thead> <tr> <th>Product Name</th> <th>Existing capacity (TPA)</th> <th>Expansion</th> <th>Total (TPA)</th> </tr> </thead> <tbody> <tr> <td>Niacin</td> <td>1,500</td> <td>8,500</td> <td>10,000</td> </tr> <tr> <td>Niacinamide</td> <td>2,760</td> <td>3,240</td> <td>6,000</td> </tr> <tr> <td>Ammonium / Sodium Sulphate Liquor</td> <td>4,500</td> <td>31,500</td> <td>36,000</td> </tr> <tr> <td>Spent Nitric Acid</td> <td>11,250</td> <td>NIL</td> <td>NIL</td> </tr> </tbody> </table>	Product Name	Existing capacity (TPA)	Expansion	Total (TPA)	Niacin	1,500	8,500	10,000	Niacinamide	2,760	3,240	6,000	Ammonium / Sodium Sulphate Liquor	4,500	31,500	36,000	Spent Nitric Acid	11,250	NIL	NIL	
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2)	The PP shall ensure the implementation of the commitments in respect of addressing Environmental and social issues.	<b>PP ensure Environmental social responsibilities as per commitments</b>																				
3)	That the grant of this E.C. is issued from the environmental angle only, and does not absolve the project proponent from the other statutory obligations prescribed under any other law or any other instrument in force. The sole and complete responsibility, to comply with the conditions laid down in all other laws for the time – being in force, rests with the industry /unit / project proponent. Any appeal against this environmental clearance shall lie with the National Green Tribunal Act, 2010.	<b>Noted and Comply the Condition</b>																				
4)	The PP shall ensure providing 33% area of the total plant area under green cover.	<b>Unit covered maximum land area for green Belt</b>																				

*APU*

5)	That the grand of this E. C. is issued from environmental angle only, and does not absolve the project proponent from the other statutory obligations prescribed under any other law or any other instrument in force. The sole and complete responsibility , to comply with the conditions laid down in all other laws for the time – being in force , rests with the industry / unit / project proponent.	Noted and Comply the Condition
6)	As committed, the PP shall earmark and spend an amount of Rs 50,000 towards capital cost and 1.5 lac as annual recurring cost on various environmental protection measures and implementation of various activities under environmental management plan.	PP Earmarked the Budget as committed in condition.
7)	The PP shall earmark and spent over 5 year as Rs. 14.00 Lacs in five years as Rs. 3.0 lacs for 1 <sup>st</sup> year, 3.0 lacs for 2 <sup>nd</sup> year, 2.0 lacs for 3 <sup>rd</sup> year, 2.0 lacs for 4 <sup>th</sup> year and 2.0 lacs after 5 <sup>th</sup> year onwards as CSR as per the proposal submitted and the detailed action plan be submitted to RSPCB at the time seeking CTE.	PP Earmarked the Budget as committed in condition and submit the report in RSPCB
8)	The PP shall ensure taking necessary steps on urgent basis to improve the living conditions of the labour at site and provide health facility, sanitation facility, fuel for cooking, along with safe drinking water, medical camps, and toilets for women , crèche for infant. As proposed the PP shall earmark and spent an amount of Rs. 2.0 Lacs as capital cost and Rs. 1.0 lac as recurring cost for labour welfare.	PP Earmarked the Budget as committed in condition, Unit following the labour law and ensuring the best possible facility for the workers
9)	Total water demand will be 197.7 KLD (fresh water – 162 KLD and recycled water – 35.7 KLD ) which will be met through RIICO, as proposed.	Comply the condition
10)	For withdrawing ground water from bore wells, necessary permission from CGWA should be taken.	Unit applied for the CGWA NOC
11)	The PP shall achieve the stack emission standards and ambient air standards as notified under E. P. Rules 86 and its subsequent amendments.	Comply the condition as proposed during operation of the unit
12)	The height of the stack for disbursement of the process emission shall not be less than 30.00 Mtrs. From ground level.	Complied
13)	The PP shall operate its unit with prior consent to Establish and Consent to operate under the provisions of water (Prevention & control of pollution) Act, 1974 and Air ( Prevention & Control of pollution ) Act, 1981.	Unit complying the same condition
14)	The particulate matter and gaseous emissions (SO <sub>x</sub> , NO <sub>x</sub> , CO, CO <sub>2</sub> , etc) from various process /units/storage shall conform to the standards prescribed by the State Pollution Control Board / Central Pollution Control Board or under the Environmental Rules' 86 from time to time.	Comply the Condition
15)	At no time, the emissions shall go beyond the prescribed standards. In the event of failure of any pollution control measure are rectified to achieve the desired efficiency.	Will always Comply the Condition
16)	Ambient air quality monitoring station shall be set up in the down wind direction as well as where maximum ground level concentration of PM <sub>10</sub> & PM <sub>2.5</sub> , SO <sub>2</sub> , NO <sub>3</sub> , CO, CO <sub>2</sub> and F (Total) are anticipated in	Comply the Condition and continuously

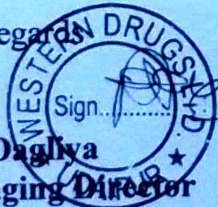
	consultation with Rajasthan State Pollution Control Board.	<b>monitoring the same</b>
17)	The project proponent shall carry out regular monitoring of air emission ( at source, work environment and ambient air ) and assessment of performance of Air Pollution control arrangements.	<b>Comply the Condition</b>
18)	Portholes and sampling facilities shall be provided for the stacks emissions monitoring as per the CPCB guidelines. Stack emissions shall be monitored in consultation with RBCP.	<b>Provided and Comply the Condition</b>
19)	The PP shall draw the Safety, Health & Environment (SHE) plan and submit to RPCB.	<b>Comply the Condition and will submit</b>
20)	Data on ambient air quality and stack emission shall be submitted to RPCB, once in six month carried out by MOFE/NABI/CPCB/Govt. approved lab.	<b>Comply the Condition and will always submit</b>
21)	The PP shall provide separate drainage and outlet with the precaution that storm water shall not come in to contact with waste sludge.	<b>Provided and Comply the Condition ensure the same</b>
22)	The unit shall obtain proper authorization from Rajasthan State Pollution Board, if it generates any waste which falls under the preview of HW/MHR-2008.	<b>Comply the Condition and Authorization for HW is obtained</b>
23)	Handling, manufacture, storage and transportation of hazardous chemical shall be in accordance with the Manufacture, Storage and Import of Hazardous Chemicals Rules,1989 ( amended till date).	<b>Comply the Condition</b>
24)	Adequate measures for the control noise shall be taken so as to keep the noise levels below-85 dB (A) in the work environment. Persons working near the machine shall be provided with well designed ear muffs/and plugs other personnel protective equipment.	<b>Comply the Condition</b>
25)	Suitable alarm system and standard procedure for transmitting the information on the occurrence of an accident to the proper focal point shall be established.	<b>Comply the Condition and Provided</b>
26)	Efforts shall be made to increase green belt all around the premises. Native plant species shall be selected for this purpose in consultation with the local Forest Department A green belt development plan be prepared and implemented so as to cover at least 33% area of the plot size.	<b>Comply the Condition and maximum plantation done</b>
27)	A qualified person in the field of environment or separate Environmental Management Cell to be established to implement and carry out various functions is set up under the control of a Senior executive who will report directly to the head of the project.	<b>Comply the Condition and cell for EM is created</b>
28)	The PP will ensure that no employee or worker remains on duty within the plant premises for more than 8 hour per day in one stretch in normal conditions. However based on plant operation and maintenance tasks, overtime can be provided as per the Rajasthan Factories rules for personnel deployed for more than 8 hours.	<b>Comply the Condition and following the labour law.</b>
29)	The funds earmarked for the environmental protection measures shall kept in separate account and shall not be diverted for other purpose and year wise expenditure shall be reported to the Rajasthan State Pollution Control Board under the rules prescribed for environmental audit.	<b>Comply the Condition and fund is earmarked</b>



		<b>separately</b>
30)	Periodical medical checkup of the workers shall be done in six months and record maintained and effects of fluorine on human health need to be taken into special consideration.	<b>Comply the Condition and camp are organized at suitable interval</b>
31)	The PP shall ensure taking necessary step on urgent basis to improve the living conditions of the construction labour at site.	<b>Comply the Condition</b>
32)	The PP shall ensure that, the EC letter as well as the status of compliance of EC conditions and the monitoring data are placed on company's website and displayed at the project site.	<b>Comply the Condition</b>
33)	The SEIAA, Rajasthan reserve the right to add new conditions, modify/annual any condition and/or to revoke the clearance if implementation of any of the aforesaid condition/other stipulations imposed by competent authorities is not satisfactory. Six monthly compliance status reports on project along with implementation of environmental measures shall be submitted to MoFE, Regional Office, Lucknow and RPCB and SEIAA, Raj.	<b>Noted</b>
<b>B. GENERAL CONDITIONS</b>		
1.	The environmental safeguards contained in from I-A shall be implemented in letter and spirit .	<b>Comply the Condition</b>
2.	Six monthly monitoring reports shall be submitted to Rajasthan and Rajasthan state Pollution Control Board.	<b>Comply the Condition and will submit</b>
3.	Officials of the RPCB , who would be monitoring the implementation of environmental safeguards, shall be given full cooperation facilities and documents/data by the PP during their inspection . A complete set of all documents submitted to SEIAA , Rajasthan shall be forward to Rajasthan State Pollution Board.	<b>Comply the Condition and will submit</b>
4.	In case of any change (s) in the scope of the project, the PP requires a fresh appraisal by SEIAA/SEAC, Rajasthan.	<b>Noted</b>
5.	The SEIAA/SEAC, Rajasthan reserves the right to add additional safeguard measures subsequently, if found necessary, and to take action including revoking of the environmental clearance under the provision of the Environment (Protection) Act – 1986 , to ensure effective implementation of the suggested safeguard measures in the time bound and satisfactory manner.	<b>Noted and will Comply the Condition as and when imposed</b>
6.	All the other statutory clearance such as the approvals for storage of diesel from the Chief controller of Explosives, Fire department, Civil Aviation Department, Forest Conservation-Act, 1980 and wildlife (protection) Act, 1972 etc. Shall be obtained , as may be applicable , by PP from the competent authority.	<b>Noted and Comply the Condition</b>
7.	The PP shall ensure advertising in at least two local news papers widely circulated in the region, one of which shall be in vernacular language that , the project has been accorded environmental clearance and copies of the clearance letters are available with SEIAA, Rajasthan and the Rajasthan state pollution control board and many also be seen on the website of the Board at <a href="http://www.rpcb.nic.in">www.rpcb.nic.in</a> . the advertisement shall be forwarded to the	<b>Complied and advertisement circulated in NEWS Paper</b>

	SEIAA, Rajasthan and Regional Office , Jaipur (S) of the Board.	
8.	These stipulations would also be enforced amongst the other under the provisions of Water ( prevention and control of pollution) Act, 1974, the Air (Prevention and control and pollution) Act, 1981, the environment (protection) Act,1986, the public liability ( Insurance) Act, 1991 and EIA Notification'06.	<b>Noted</b>
9.	Under the Provisions of Environment (protection) Act, 1986, legal action shall be initiated against the proponent, if it was found that construction of the project has been started without obtaining environmental clearance.	<b>Noted and this EC for the Expansion of the Project</b>
10.	Environmental clearance is subject to final order of the Honb'le supreme court of India in the matter of Goa foundation Vs. Union of India in Write petition (Civil) No. 460 of the year 2004 as may be applicable to this project.	<b>Noted and Comply the Condition</b>
11.	The Environmental clearance is subject to the specific condition that the PP shall obtain prior clearance from forestry and wild life angle including clearance from Standing Committee of the National Board Wild Life if applicable. It is further categorically stated that grant of EC does not imply that forestry and wild life clearance shall be granted to the project and that their proposals for forestry and wild life clearance will be considered by the respective authorities on their merits and Decision taken. The investment made in the project, if any, based on environment clearance so granted, in anticipation of the clearance from forestry and wildlife angle shall be entirely at the cost and risk of the project proponent and Authority or Ministry of Environment & Forest shall not be responsible in this regard in any manner.	<b>Noted and Comply the Condition</b>

Best regards



**B.L. Dagliya**  
**Managing Director**  
Din No.: 00302082